

3M™ Scotchkote™ Epoxy Filler RGF 010

Product Description

Scotchkote Epoxy Filler RGF 010 is a specifically developed filler/stopper for use on metal surfaces where weld damage, cracks or significant surface imperfections exist.

Product Features

- Combines good application characteristics with good sanding properties.
- Designed for application by trowel or spatula at thicknesses upto 12mm.
- Extensively used within the rail industry on rolling stock exteriors.
- Excellent adhesion to correctly prepared metal surfaces.

General Application Steps

1. Remove oil, grease and loosely adhering deposits.
2. Abrade by appropriate means to create a coarse profile.
3. Apply Scotchkote Epoxy Filler RGF 010 to the required thickness.
4. Allow to cure.
5. Visually inspect the system for defects.
6. Repair any defects.
7. Carry out sanding as required.

Properties

Property	Value
Colour	Grey
Ratio	2:1 By volume
Drying & Cure times at 20°C (68°F)	
Useable life	25 mins
Hard Dry for sanding	4 hours
Full Mechanical Cure	3 days
Volume Solids	100%
V.O.C	Nil
Film Thickness	Upto 12mm.
Volume Capacity	540cc (33 cu ins) per kilo
Coverage Rate	0.3m ² /kilo at 1.5mm



Application Procedures for 3M™ Scotchkote™ Epoxy Filler RGF 010

Surface Preparation

Heavy contamination due to oil or grease must first be removed using 3M™ Scotchkote™ Thinners SA65. All loose material, rust and surface contaminants, including existing coatings, must be removed and the surface roughened by using an angle grinder, needle gun or abrasive blasting.

Product Mixing

Scotchkote Epoxy Filler RGF 010 is a two component solvent free material comprising Part A and Part B components which must be mixed together prior to use. Measure 2 volumes of Part A component and 1 volume Part B component onto a clean mixing board or other suitable surface. The two components should then be thoroughly mixed until completely streak free.

The mixed material should be used within 25 minutes of mixing at 20°C (68°F). This time will be reduced at higher temperatures and extended at lower temperatures.

Application Procedures

The mixed material should be pressed firmly onto the prepared area using a spatula or stopping knife, working the material into any cracks and surface defects.

Packaging and Storage

Supplied in 3 kilo packs

Use within 5 years of date of manufacture. Store in original sealed containers at temperatures between 5°C and 30°C.

Handling and Safety Precautions

Read all health hazard, precautionary and first aid statements found in the Material Safety Data Sheet, and/or product label prior to handling or use.

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Infrastructure Protection Division (IsPD) 3M United Kingdom plc

23 Standard Way Industrial Estate
Northallerton
North Yorkshire DL6 2XA
United Kingdom
Phone: +44 (0)1609 780170
Fax: +44 (0)1609 780438
www.3M.co.uk/scotchkote

Infrastructure Protection Division (IsPD) 3M United Kingdom plc

3M Centre
Cain Road, Bracknell
Berkshire RG12 8HT
Phone: 01344 858000
Fax: 01344 857970
www.3M.co.uk

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Ordering Information/Customer Service

For ordering, technical and product information or to request a copy of the Material Safety Data Sheet, call +44 (0)1609 780170 or fax +44 (0)1609 783762 (Sales) or 788718 (Technical).

For emergencies, please contact +44 (0)1344 858000.